

Controlled Temperature Plain Cement Concrete

S.Rajesh, Sathish Kumar K, Anish C

Abstract: This study attempts to compare the strength between normal concrete and controlled temperature concrete. Concrete cubes are prepared with normal and cold temperature water to know and compare the compressive strength between them. Concrete cylinders are prepared with normal and cold temperature water to know and compare the tensile strength between them. Temperature controlled concrete are more use full in heavy machinery areas which is proved by comparison of compressive strength and tensile strength between temperature controlled concrete and conventional concrete.

Keywords – Normal concrete, Compressive Strength.

I. INTRODUCTION

Controlled temperature concrete is a construction of concrete under controlled temperature below 20 Degree C. This type of controlled temperature concrete is mainly implemented to defuse the cracks obtained in the concrete structure[1]-[5]. These types of concretes are preferred to be stronger than conventional concrete. They are mainly used for the foundation of machineries where heavy loaded and movement created by machines mainly turbine in power plants. Turbine power plants Concrete is broadly being used in the construction industry curtains the world. A lot of research work has been ready on deeds of temperature controlled concrete all over the world however there is still a need of further evaluation chiefly in hot climate. Concrete creates warm as the cementitious material hydrate and for meager segments; heat scatters nearly as fast as is produced. In the event of gigantic structures, temperature increments because of age of more warmth of hydration subsequently the board of solid temperatures is important to avert harms, limit deferrals and meet particulars[6]-[10].

Portland concrete comprises of a few complex concoction mixes. In the arrangement of cement, the concrete goes about as glue which bonds together the aggregates to achieve the preceding cast thing. The burly achieves its quality through a faction of device reactions, known as hydration, which are begin by the development of water to the unit. The pace of the reactions impacts the properties of the set concrete, for instance, quality, permeability, sturdiness, scratched spot hindrance and insurance from cementing and defrost. For whatever period of time that water is handy, the hydration will

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S.Rajesh, Department of Civil Engineering, Bharath Institute of Higher Education and Research, Chennai , India. Email: rajeshskr06@gmail.com

Sathish Kumar K, Department of Civil Engineering, Bharath Institute of Higher Education and Research, Chennai , India. Email: sathish_4549@yahoo.co.in

Anish C, Department of Civil Engineering, Bharath Institute of Higher Education and Research, Chennai , India. Email: anishdavidpaul@gmail.com

persist for quite a while. The last scenery of the burly molded in the route will depend upon the constituents in the main mix, and the earth under which the reactions occur[11]-[16].

A. Need for Study

To control the temperature in mass concrete. Lately brutal crack in several of the pile cap of bridges pier in southern highway project in Sri Lanka is report. once the intensive investigation it was concluded that main cause for cracking was those pile cap delayed effisite creation (DEF).The crack mold of damage concrete owed to DEF is casual.

During the process of concrete mix there will be a reaction occurs between cement, fine aggregate, coarse aggregate with normal water. During the merge of concrete heat is produced up to 30 degree c. This high temperature might form cracks on the concrete structure in future. Hence we reduce the temperature by mixing the cement, fine aggregate, coarse aggregate with cold water in 2 degree c. It increases from 2 degree c to 18 degree c during this mixing process of concrete. This type of temperature control concrete makes the concrete to be more compressed and better than conventional concrete[17]-[25].

B. OBJECTIVE

- To know the importance of controlling the temperature in concrete.
- To know the maximum strength that temperature controlled concrete can attain.
- To contrast the compressive strength between conventional concrete and controlled temperature concrete. Compression test has to be done on 7th day,14th day, 28th day.

II. EXPERIMENTAL RESULTS

Table – 1 Tests on Cement

CEMENT	
Test	Value
Specific Gravity	3.15
Fineness	98.067%
Consistency	35%
Initial Setting Time	45 min



Table – 2 Tests on Fine Aggregate

FINE AGGREGATE	
Test	Value
Specific Gravity	2.62
Gradation	Zone III

Table – 3 Tests on Coarse Aggregate

COARSE AGGREGATE	
Test	Value
Specific Gravity	2.68
Impact Value	14.09%
Crushing Values	20.47%
Abrasion Value (Los Angeles)	5%

Table – 4 Tests on Fresh Concrete

FRESH CONCRETE	
Test	Values
Slump value	27cm
Compacting value	0.85 %

Table – 5 Tensile test on conventional concrete cylinder

S.NO	SIZE OF CYLINDER (mm)	7 th DAYS (N/mm2)	14 th DAYS (N/mm2)	28 th DAYS (N/mm2)
1	D=150 L=300	2.31	2.68	3.39
2	D=150 L=300	2.20	2.56	3.25
3	D=150 L=300	2.34	2.65	3.30
AVERAGE		2.28	2.63	3.31

Table -6 Tensile test on controlled temperature concrete cylinder

S.NO	SIZE OF CYLINDER (mm)	7 th DAYS (N/mm2)	14 th DAYS (N/mm2)	28 th DAYS (N/mm2)
1	D=150 L=300	2.33	2.71	3.57
2	D=150 L=300	2.29	2.80	3.60
3	D=150 L=300	2.35	2.78	3.55
AVERAGE		2.32	2.76	3.57

II. RESULT AND DISCUSSION

Table – 7 Compressive test on controlled temperature concrete cubes

S.NO	SIZE OF CUBE (mm)	7 th DAYS (N/mm2)	14 th DAYS (N/mm2)	28 th DAYS (N/mm2)
1	150x150x150	15.26	34.88	34
2	150x150x150	17.44	37.06	40.11
3	150x150x150	16.13	34.44	44.03
AVERAGE		16.28	35.46	39.38

Table – 8 Compressive strength on conventional concrete cube

S.NO	SIZE OF CUBE (mm)	7 th DAYS (N/mm2)	14 th DAYS (N/mm2)	28 th DAYS (N/mm2)
1	150x150x150	17	22.05	25
2	150x150x150	16.03	21.06	23.4
3	150x150x150	15.01	39.63	24.2
AVERAGE		16.13	27.73	24.2

Figure – 1 Graphical demonstration of compressive strength between conventional and temperature controlled concrete cube[26]-[28].

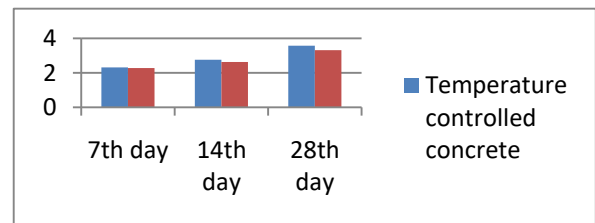
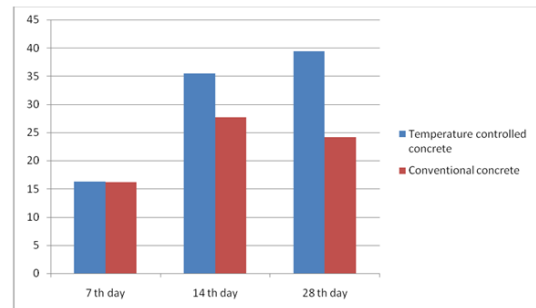


Figure – 2 Graphical demonstration of compressive strength between conventional and temperature controlled concrete cube.



IV. DISCUSSION

1. Maximum strength of temperature controlled concrete at 28 th day for m25 designed concrete is 39.38 N/mm2.
2. At 28th day compressive strength of temperature controlled concrete is higher than conventional concrete[34].
3. At 28th day tensile strength of temperature controlled concrete is higher than conventional concrete.

IV. CONCLUSION

The following conclusions have been drawn from the study:

1. Temperature controlled concrete has more strength as compared to conventional concrete on both tensile and compressive.



2. It is confirmed that temperature controlling can delay the cracks formation.
3. Temperature controlled concrete is more useful for heavy working area.

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AUTHORS PROFILE



S. Rajesh Assistant Professor, Department of Civil Engineering, Bharath Institute of Higher Education and Research, Chennai, India.



K Sathish Kumar Assistant Professor, Department of Civil Engineering, Bharath Institute of Higher Education and Research, Chennai, India.



Anish C Assistant Professor, Department of Civil Engineering, Bharath Institute of Higher Education and Research, Chennai, India.

