# Estimation of Strength by Partially Replacing Fine Aggregate with Saw Dust

R. Chitra, K. Sathish Kumar, S. Thendral

Abstract: This paper speaks to the aftereffects of the examination did from the utilization of considered residue to be incomplete swap for fine total in concrete. Saw dust is a side-effect of cutting penetrating or generally coming about because of the mechanical milling. In this fine total was supplanted by considered residue to be 0%,5%,10%,15% by weight for M-20 Mix. The solid 3D shapes were tried for compressive quality at 7 years old days and 28 days. The result got was contrasted and typical solid M-20 Mix. The result shows that compressive quality declines as the saw residue pecrcentage increases. Optimum supplanting of sand with saw dust was seen as 15%.

Keywords - Concrete, saw dust, ordinary portland cement, compressive strength

# I. INTRODUCTION

Concrete is important in present day society's enthusiasm with new streets, industry, structures and different developments. Concrete has boundless open door for cutting edge application structure and development method[1]-[3]. It is the material of decision where quality, execution, imperviousness to fire, sturdiness is required. Concrete with the cutting edge innovations, for example, fortify bond cement and fiber fortified concrete gives additional quality and sturdiness against sliding breaking clasping and upsetting. Its high compressive quality and mouldability gives its far reaching use in different constructional. Solid properties can be improved by utilization of mechanical and household waste, for example, rice husk debris, timber debris, steel fibers, glass filaments and so on. In this paper saw dust debris was utilized as prime material for the improvement of the compressive quality of cement at age of 7 and 28 days of restoring period[4]-[5].

## II. MATERIALS USED

## A. Saw Dust

Saw Dust used in this study was collected from local mills. Specific gravity of sawdust is 2.12

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Table:1 Chemical properties of saw dust

OXIDE	PERCENTAGE (BY WEIGHT)
SiO <sub>2</sub>	68.3
Al <sub>2</sub> O <sub>3</sub>	3.5
Fe <sub>2</sub> O <sub>3</sub>	2.23
MgO	5.4
CaO	5.0

#### B. Cement

Concrete utilized in this test was 43 evaluation conventional Portland bond affirming IS-8112:89.

Table: 2 Physical properties of Cement

Sl. No	Characteristics	Values
1	Specific gravity	3.12
2	Normal consistency, percent	37
3	Initial setting time, minutes	55

# C. Fine Aggregate

The fine total utilized was gathered from locally accessible destinations and affirmed into zone-3 of IS 383:1970.

**Table:3 Physical properties of Fine Aggregate** 

S1. No	Characteristics	Values
1	Specific gravity	2.55
2	Fineness modulus	3.25
3	Water absorption	105

## D. Coarse Aggregate

The coarse total utilized was gathered from locally accessible spots having size 20mm and affirming to IS 183:1970.

**Table:4 Physical properties of Coarse Aggregate** 

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S1. No	Characteristics	Values
1	Specific gravity	2.71
2	Aggregate impact value percent	23.9
3	Los <u>Angels percent</u>	12.85

## E. Water

The Water utilized here was compact water and was spotless without having any unmistakable polluting influences.



## III. EXPERIMENTAL PROCEDURE

# A. Mix Design

M20 evaluation of cement was intended for this test with blend extent of 1:1.60:2.78 in with water concrete proportion 0.45. The solid blend configuration has been structured dependent on IS 10262:2009 [6]-[9]

Water	Cement	Fine	Coarse
		aggregate	aggregate
0.45	1	1.60	2.78

## IV. RESULTS AND DISCUSSION

The after effects of the compressive quality performed on the test tests as exhibited in the table 5 with different level of saw dust and distinctive number of days for restoring [10]-[11].

Cement grade	% saw dust	7 days	28 days
grade		compressive strength (N/mm²)	compressive strength (N/mm²)
M-20	0	9.67	25.41
M-20	5	11.08	24.20
M-20	10	10.98	23.75
M-20	15	7.88	17.54

Table: 5 Compressive Strength of cubes with various percentage of saw dust and days of cure

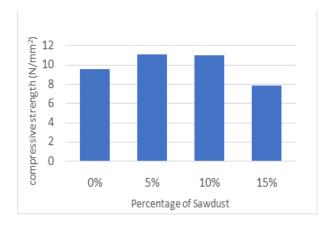


Figure: 1 Compressive strength of the Cubes for 7 days

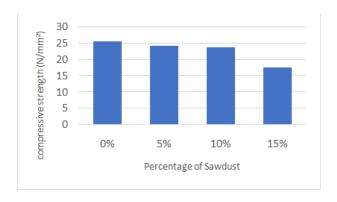


Figure:2 compressive strength of cubes for 28 days

## IV. CONCLUSION

Followingpoints are observed in the current study

- The use of saw dust in concrete gives extra natural just as specialized advantages for every single related industry
- Partial substitution of saw sawdust decreases the expense of making concrete [12]-[13]
- · Water ingestion expanded with expanding saw dust rate
- To accomplish a superior outcome sawdust, supplant with fine total by 10%

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