

# Experimental Research on Properties of High Strength Concrete (FRSCC)

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*Abstract—SCC and FRC may be classified as superior Concrete because of its special proportions and properties. HPC may be a specialized concrete designed to reduce many edges within the construction of concrete structures that can't continually be achieved habitually mistreatment standard ingredients, traditional mixture & hardening practices. Fibres into SCC will produce FRSCC with superior properties in a fresh and hardened state. The bolstered fibres in concrete might improve the durability, flexural strength, impact strength, toughness, drying shrinkage, and failure pattern of the concrete.*

## I. INTRODUCTION

This experimental study is aimed to introduce steel fibre and nylon fibres. This project is carried out to increase the strength of concrete and study its durability FRSCC are cement, coarse and fine aggregates, water, superplasticizer, and fibres. This study was conducted to investigate the properties of FRSCC with Hybrid fibres, namely steel fibres and Nylon fibres Reinforced Self Compacting Concrete (FRSCC). This experimental study is aimed to introduce steel fibre and nylon fibres. This project is carried out to increase the strength of RC & study its durability. In our project, an experimental investigation was carried out to study the strength and durability behaviour of the proposed concrete mix. When steel fibres unit of measurement alternative to mortar, the flexural strength of the composite is increased from 25% - hundred percentage depending on the proportion of fibres other and also the combine style. Steel fibres are available in lengths from 38 - 50 mm and aspect ratios between 40 & 60

## II. MATERIALS

A. Cement - Ordinary cement (OPC) is out and away from the foremost vital form of cement. The OPC was 3 grade namely 33grade, 43 grade, 53 grade depending upon the strength of the cement at 28 days when tested as per IS 8112- 1989. Conforming weight of every cement bag was fifty kilograms.

### B. FINE AGGREGATE

It should be passing through IS Sieve 4.75mm. Physical properties of aggregates determine per IS 2386-1968. It should have fineness modulus 2.50- 3.50 and silt content should not be more than 4%. Grading limit of Fine aggregate confirming IS 383 – 1970.

### C. COURSE AGGREGATE

It ought to be laborious, strong, sturdy and clean.

It must be free from the vein, adherent coating, alkalis, and other deleterious substances. It should be conical. It should conform to IS 2386(part-1): 1963.

### D. WATER

Locally available potable water should be free from acids, oils, alkalis, vegetables or other organic impurities.

### E. PROPERTIES OF STEEL FIBER

Rule of thumb, tiny fibres tend to be used wherever management of crack propagation is that the most significant style thought. High fibre count permits finer distribution of SFR throughout the matrix - and consequently, larger crack management throughout drying method on the opposite hand, as a result of they exhibit higher matrix anchorage at high deformations and enormous crack widths, longer, heavily ill-shapen fibres afford higher post-crack "strength". Type - the diameter of fibre – 0.12mm, length of fibre – 15mm, tensile strength – 2300mpa, density – 7.8g/cc

### F. PROPERTIES OF NYLON FIBRES

Nylon fibres, area unit many varieties counting on the raw materials. Structure – circular, density – 1.14g/cc, crystallinity – 65-85%.

## III. MIX PROPORTION (M40)

WATER	CEMENT	FINE AGGREGATE	COARSE AGGREGATE
185	380	793.35	806.25
.450	1.000	1.390	1.410

## IV. TEST & RESULTS

### A. RESULTS OF SLUMP TEST

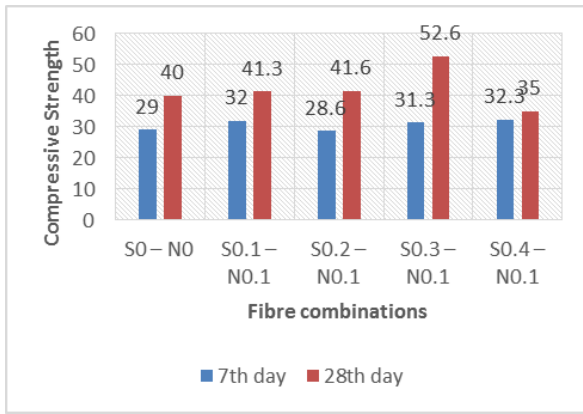
MIX	SLUMP IN mm
M40 (conventional)	600
1%	550
2%	540
3%	500
4%	540

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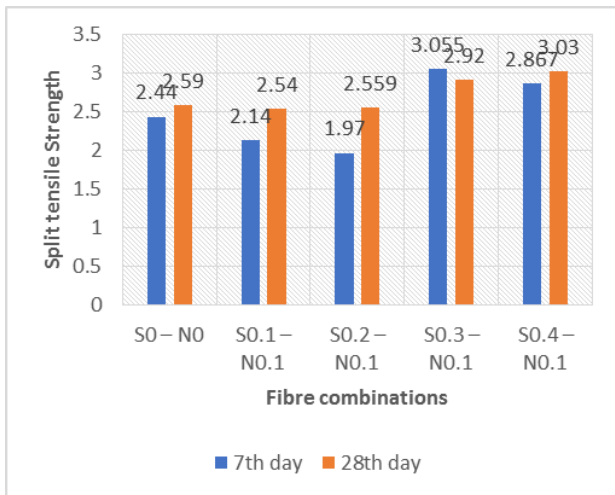
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**B.THE COMPRESSION STRENGTH**



- S0.4– N0.1 (SF 0.4 % and Nylon fibre 0.1%) shows the highest value for 7th day
- S0.3– N0.1 (SF 0.3 % and Nylon fibre 0.1%) shows the highest value for a 28th day

Sample	7 Days	28 days
S0 – N0	29	40
S0.1 – N0.1	32	41.3
S0.2 – N0.1	28.6	41.6
S0.3 – N0.1	31.3	52.6
S0.4 – N0.1	32.3	35

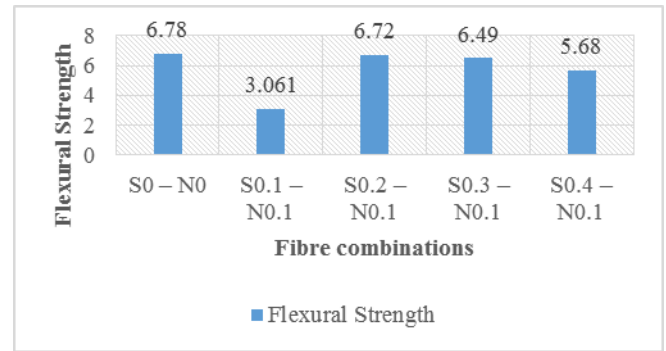


**C.SPLIT TENSILE TEST**

- S0.3– N0.1 (SF 0.3 % and Nylon fibre 0.1%) shows the highest value for 7th day
- S 0.3– N 0.1 (SF 0.3 % and Nylon fibre 0.1%) shows the highest value for a 28th day

Sample	7 Days	28 days
S0 – N0	2.440	2.590
S0.1 – N0.1	2.140	2.540
S0.2 – N0.1	1.970	2.559
S0.3 – N0.1	3.055	2.920
S0.4 – N0.1	2.867	3.030

**D.FLEXURAL STRENGTH**



- S0.3– N0.1 (SF 0.3 % and Nylon fibre 0.1%) and S0.2 – N0.1 (SF 0.2 % and Nylon fibre 0.1%) shows similar results to that of conventional concrete.

**E. IMPACT TEST**

Fibre combination	Average (Load)	Flexural Strength (N/mm <sup>2</sup> )
S0 – N0	32.7	6.780
S0.1 – N0.1	14.76	3.061
S0.2 – N0.1	32.4	6.720
S0.3 – N0.1	31.3	6.490
S0.4 – N0.1	27.43	5.680

- S0.1 – N0.1 mix as good impact strength when compared to Conventional mix.

Specimen	First crack			Avg impact value	Ultimate crack			Avg impact value
	1	2	3		1	2	3	
S0 – N0	354	474	354	325	152	479	359	330
S0.1 – N0.1	1034	619	437	696.66	453	642	1054	716.33
S0.2 – N0.1	142	246	279	222.33	309	324	163	265.33
S0.3 – N0.1	467	275	528	423.33	577	305	491	457.66
S0.4 – N0.1	329	262	103	231.33	349	275	120	248

**V. CONCLUSION**

- The compressive strength results in 0.3% of SF and 0.1 % of Nylon fibres increases the compressive strength by about 31.5 % on comparing it with Conventional concrete
- The Split Tensile strength results in 0.3 % of SF and 0.1 % of Nylon fibres increases the compressive strength by about 17.95 % on comparing it with Conventional concrete
- The Flexural strength results in 0.3% of SF and 0.1 % of Nylon fibres show similar results to that of Conventional concrete



- The Impact results that 0.1 % of Micro steel and 0.1% of nylon fibres improves its load-bearing capacity.

Fibre combination of S0.3 – N0.1, Steel Fibre 0.3 % and Nylon Fibre 0.1% is recommended as it shows satisfactory results in Workability, Mechanical properties Strength and Durability properties Strength on comparison with Conventional Concrete.

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